

Additional terms & conditions of sale

These additional terms and conditions relate to all the products supplied by iPB Printing BV.

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Art 1. General quality aspects:

1.0 *Risk of mixed-Labels (Label products only)*

Despite the risk of mixed-labels is limited, iPB is not able to give an unconditionally guarantee on this topic. In case of an unconditionally guarantee is requested, all the references should be printed particular and also will be invoiced as a stand-alone print-run.

1.1 *Dimensional and die-cutting accuracy*

a) Length and width dimensions and tolerances of the labels are +/- 0,5 mm from nominal values which are specified.

b) Die-cutting to image registration must not exceed +/- 1,0 mm from a cutting line specified in the artwork.

Art 2. Physical an mechanical quality aspects:

2.0 *Adhesion test*

The adhesion of ink and lacquer is tested in accordance with the ISO-2409 and the associated classification chart. The minimum level is depending on the structure of the product and can be modified upon request.

Attention: If at your request on this topic other properties are required we ask you to report us in advance.

2.1 *Light-fastness*

Despite the fact that all our inks meet the Bleu wool scale 5-8, no guarantee can be given to weathering assurance. This as a result of unpredictable chemical and climatic influences as well as shape and design.

Attention: If at your request on this topic other properties are required we ask you to report us in advance.

2.2 *Special requirements*

In case there are additional requirements or properties wanted, please inform us in advance. By adjusting the parameters, we will be able to meet you request in most cases.

Art 3. Storage conditions:

Optimal product condition is guaranteed until 6 months after date of production. To prevent express integral quality loss during storage, it is more than advisable to store the products under 20-25 °C or 68-77 °F and a relative humidity between 50-60%.

Art 4. Standard conditions of sale:

4.0 *Under- or over-supplied of quantities*

There can be +/- 10% quantity difference between the ordered quantity and the supplied quantity.

4.1 *PrePress Lead time & Conditions*

For all Prepress activities applies a lead time of 5 working days per artwork after receipt and approved intake of the artwork. This concerns the prepress process from the approved intake till (GMG or C-PDF)-proof.

4.2 *Artwork compliance & storage*

All of the supplied artworks have to meet our prepress guidelines which are as a free download available on our website. We recommend verifying if the supplied artwork meets all applicable regulations as written by law.

All artwork will be duplicated and stored in at least 2 separate locations for a minimum period of 3 years.

As a customer of iPB Printing we offer you the possibility to make use of our web-application "WebCenter". By using this application we will be able to provide you all proofs in a digital way which leads to huge time savings. All your files can also be archived on an orderly manner and you are still free to send these also to third parties. In case you are interested, please visit our website for more information, www.ipbprinting.com. WebCenter is an extra and free of charge service for the use of all our customers based on a personal account.

4.3 *Lead time of products*

After the approval of the digital proof, we confirm the shipment date within 2 days.

4.4 *Liability related to the delivered products*

In no event iPB printing shall be held liable for any damage to the end application incurred as a result of the supplied products.

Attention: If a special application is wanted such as; direct food contact applications, pasteurization resistance and dishwasher proved, etc. additional testing is recommended.

4.6 *Initial costs*

In case of any initial costs such as; costs of prepress, printing plates, punching tools, die cutting tools as well as all other tools which are related to the order will be charged only once. When needed, iPB Printing takes care of a free of charge replacement.

iPB Printing BV | Version 01 dd. 2023-03-23